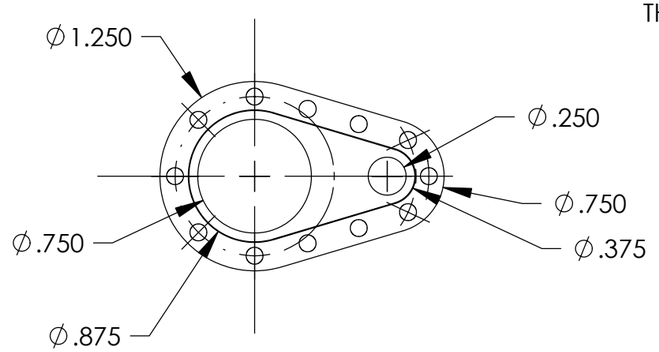
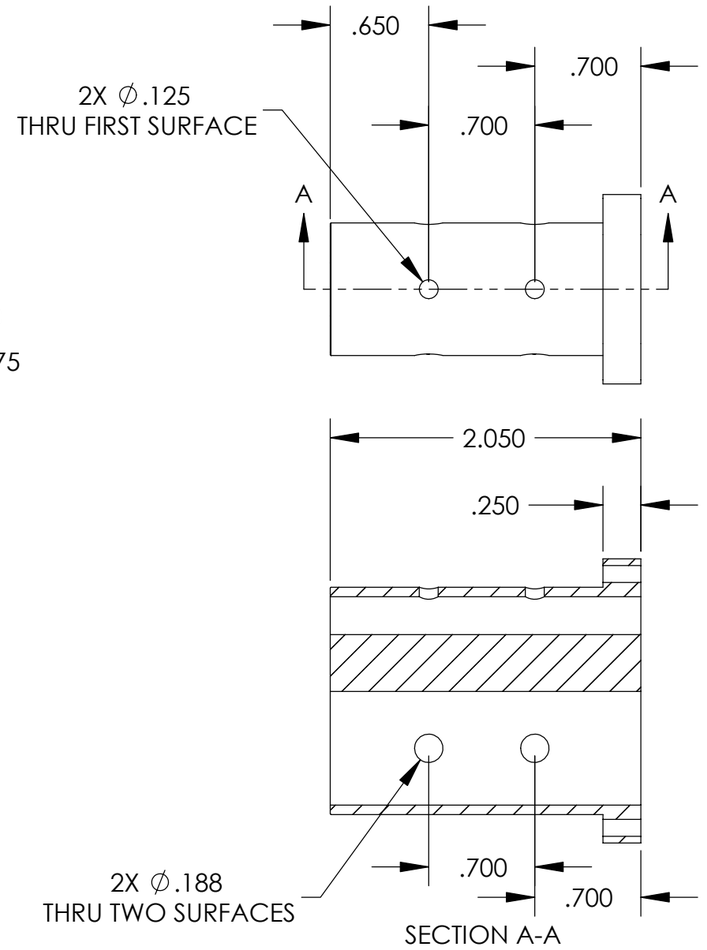
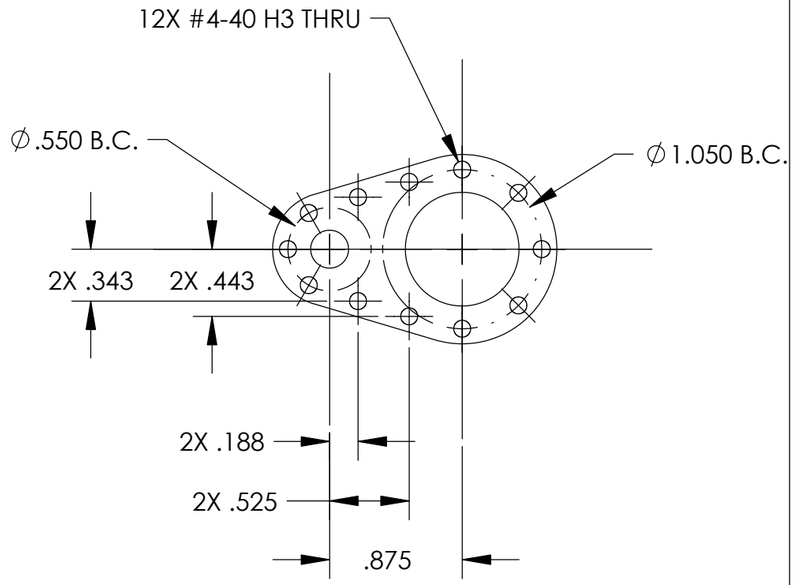
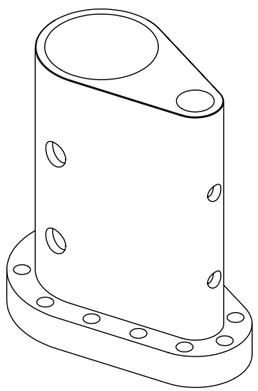
REVISIONS			
ZONE	REV	DESCRIPTION	DATE
	C	ADDED VENT HOLES FOR BRAZE	3/15/2004





SECTION A-A





NOTES:
1. .750 DIA TO FIT P/N -155.
2. .250 DIA TO FIT P/N -190.
3. VENT HOLES TO BE ON CENTERLINE OF BORES.
4. BURRS FROM VENT HOLES MUST NOT OBSTRUCT BORES.

UNLESS OTHERWISE SPECIFIED:					
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES: .X ±.030 .XX ±.015 .XXX ±.005	**High Precision Devices** 1668 Valtec Lane, Suite C, Boulder, Colorado 80301 Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com				
ANGULAR TOL: ± 1° SURFACE ROUGHNESS 63	TITLE: **p02101-189 heat station, dual,**				
INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010. CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°	CONFIGURATION: **00-Default**				
MATERIAL: **OF Copper**	SIZE **B**	QTY PER ASSM: **1**	SCALE: **1:1**	SHEET **1** OF **1**	REV **C**
FINISH: **NONE**		DATE: **5/26/2004**	DRAWN BY: **C. Danaher**		